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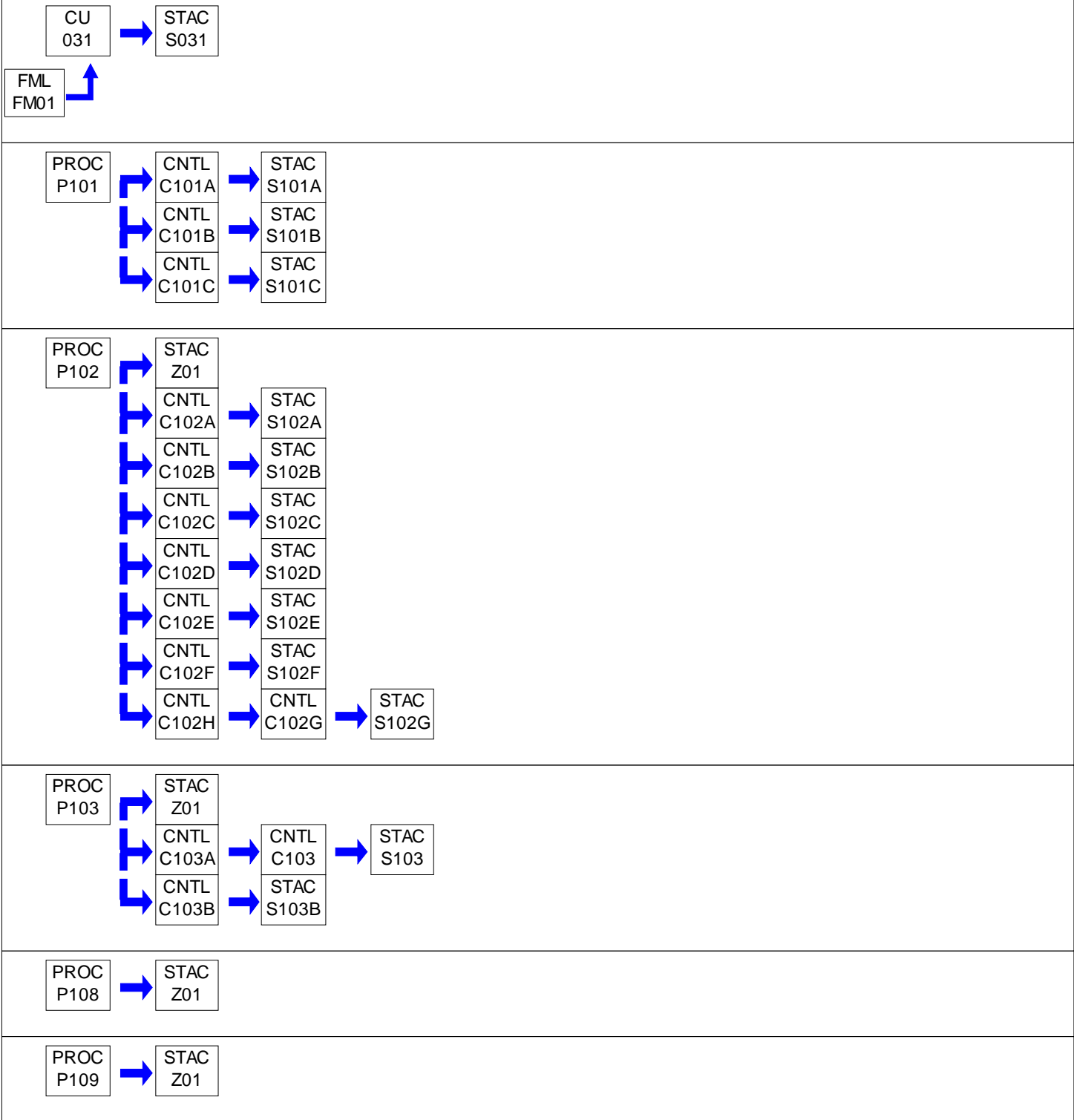
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
031	HOT OIL HEATER		
P101	BULK LIMESTONE STORAGE AND FEED SYSTEM		
P102	"BLACK OUT" SKEET TARGET PRODUCTION LINE		
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C102A	FLEX-KLEEN FABRIC COLLECTOR		
C102B	FLEX-KLEEN FABRIC COLLECTOR		
C102C	FLEX-KLEEN FABRIC COLLECTOR		
C102D	FLEX-KLEEN FABRIC COLLECTOR		
C102E	2 SULFATREAT ADSORPTION UNITS		
C102F	SULFATREAT ADSORPTION UNIT		
C102G	SCIENTIFIC FABRIC COLLECTOR		
C102H	CYCLONE COLLECTOR		
C103	AAF FABRIC COLLECTOR		
C103A	CYCLONE COLLECTOR		
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FM01	PROPANE STORAGE TANK		
S031	HOT OIL HEATER EXHAUST		
S101A	FLEX-KLEEN EXHAUST		
S101B	FLEX-KLEEN EXHAUST		
S101C	FLEX-KLEEN EXHAUST		
S102A	FLEX-KLEEN EXHAUST		
S102B	FLEX-KLEEN EXHAUST		
S102C	FLEX-KLEEN EXHAUST		
S102D	FLEX-KLEEN EXHAUST		
S102E	SULFATREAT EXHAUST		
S102F	SULFATREAT EXHUAST		
S102G	SCIENTIFIC EXHAUST		
S103	AAF EXHAUST		
S103B	STACK		
Z01	FUGITIVE VOC EMISSIONS		

PERMIT MAPS



PERMIT MAPS



**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
- (1) For a synthetic minor facility, a fee equal to:
- (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
 - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
 - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

**SECTION B. General State Only Requirements**

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

**SECTION B. General State Only Requirements**

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

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(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]**Reactivation**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

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records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]**Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall not permit the emission of fugitive air contaminants from a source into the outdoor atmosphere other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (a) The emissions are of minor significance with respect to causing air pollution; and
 - (b) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

The permittee shall not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in condition #001(1) through (8) above if such emissions are visible at the point the emissions pass outside the permittee's property.

003 [25 Pa. Code §123.41]**Limitations**

The permittee shall not permit the emission of visible air contaminants into the outdoor atmosphere in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

004 [25 Pa. Code §123.42]**Exceptions**

The limitations of condition #003 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in condition #001(1) through (8) above.

II. TESTING REQUIREMENTS.**# 005 [25 Pa. Code §139.1]****Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on the source. The Department will set forth, in the request, the time period in which the facilities shall be provided, as well as the specifications for such facilities.

006 [25 Pa. Code §139.11]**General requirements.**

- (1) Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (2) The Department will consider test results for approval where sufficient information is provided to verify the source

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conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, at a minimum, all of the following:

- (a) A thorough source description, including a description of any air cleaning devices and the flue.
- (b) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
- (c) The location of the sampling ports.
- (d) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO₂, O₂ and N₂), static and barometric pressures.
- (e) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (f) Laboratory procedures and results.
- (g) Calculated results.

III. MONITORING REQUIREMENTS.**# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §135.5]****Recordkeeping**

The permittee shall maintain, and make available upon request by the Department, such records, including computerized records, as may be necessary to comply with 25 Pa. Code § 135.3. These may include records of production, fuel usage, equipment maintenance or other information determined by the Department to be necessary for identification and quantification of air contaminant emissions.

V. REPORTING REQUIREMENTS.**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit all requested reports in accordance with the Department's suggested format.

010 [25 Pa. Code §127.442]**Reporting requirements.**

- (1) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.
- (2) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.
- (3) The report shall describe the following:
 - (a) name, permit or authorization number, and location of the facility,
 - (b) nature and cause of the malfunction, emergency or incident,

**SECTION C. Site Level Requirements**

- (c) date and time when the malfunction, emergency or incident was first observed,
- (d) expected duration of excess emissions,
- (e) estimated rate of emissions,
- (f) corrective actions or preventative measures taken.

(4) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (2) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (3), and any permit specific malfunction reporting requirements.

(5) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (2) through (4), as applicable, including any permit specific malfunction reporting requirements.

(6) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(7) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

011 [25 Pa. Code §135.3]**Reporting**

(1) A person who owns or operates a source to which 25 Pa. Code Chapter 135 applies, and who has previously been advised by the Department to submit a source report, shall submit by March 1 of each year an annual Air Information Management Systems (AIMS) emissions report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the proceeding calendar year and sources modified during the same period which were not previously reported.

(2) A person who receives initial notification by the Department that an annual Air Information Management Systems (AIMS) emissions report is necessary, shall submit an initial annual Air Information Management Systems (AIMS) emissions report within sixty (60) days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(3) A source owner or operator may request an extension of time from the Department for the filing of an annual Air Information Management Systems (AIMS) emissions report, and the Department may grant the extension for reasonable cause.

VI. WORK PRACTICE REQUIREMENTS.**# 012 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

For any source specified in condition #001(1) through (8), the permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

VII. ADDITIONAL REQUIREMENTS.**# 013 [25 Pa. Code §121.7]****Prohibition of air pollution.**

The permittee shall not permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35 P.S. §§ 4001 through 4015).

014 [25 Pa. Code §123.31]**Limitations**

The permittee shall not permit the emission of any malodorous air contaminants into the outdoor atmosphere from any

**SECTION C. Site Level Requirements**

source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

015 [25 Pa. Code §129.14]**Open burning operations**

The permittee shall not permit the open burning of material at this facility unless in accordance with 25 Pa. Code § 129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

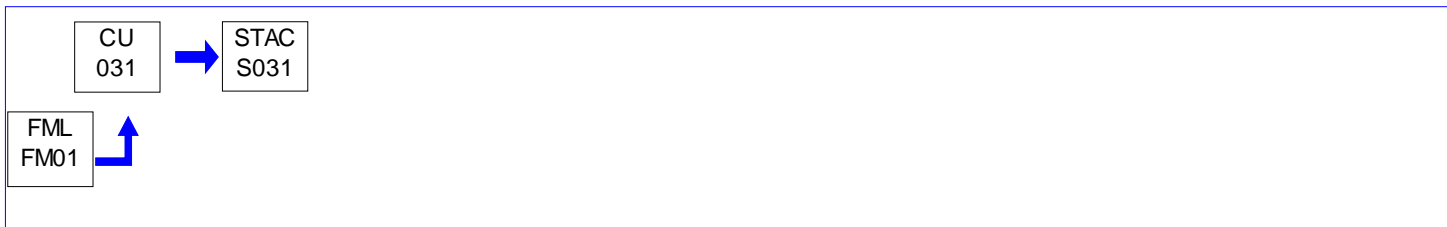
No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 031

Source Name: HOT OIL HEATER

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.22]

Combustion units

The permittee shall not permit the emission of sulfur oxides, expressed as SO₂, into the outdoor atmosphere from Source 031 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

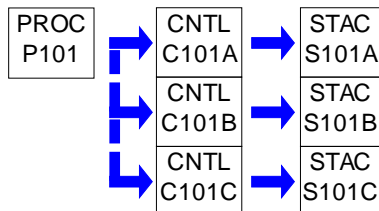
Source 031 is a 2.5 million Btu per hour propane-fired hot oil heater associated with Sources P102 and P103.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: BULK LIMESTONE STORAGE AND FEED SYSTEM

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

The permittee shall not permit the emission of particulate matter into the outdoor atmosphere from the exhausts of Control Devices C101A, C101B and C101C associated with Source P101 in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

A sufficient quantity of spare filter bags for Control Devices C101A, C101B and C101C associated with Source P101 shall be kept on hand in order to immediately replace any worn or damaged bags that require replacement due to deterioration resulting from the routine operation of Source P101 and the respective control devices.

VII. ADDITIONAL REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

**SECTION D. Source Level Requirements**

(1) Source P101 is a bulk ground limestone storage and handling system comprised of the following equipment:

- (a) Two (2) 3,300 cubic foot limestone storage silos.
- (b) One (1) usage hopper.

(2) The particulate matter emissions from the two (2) 3,300 cubic foot limestone storage silos incorporated in Source P101 shall be controlled by two (2) Flex Kleen model 58-BVBS-16 reverse pulse fabric collectors (Control Devices C101A and C101B), one atop each silo.

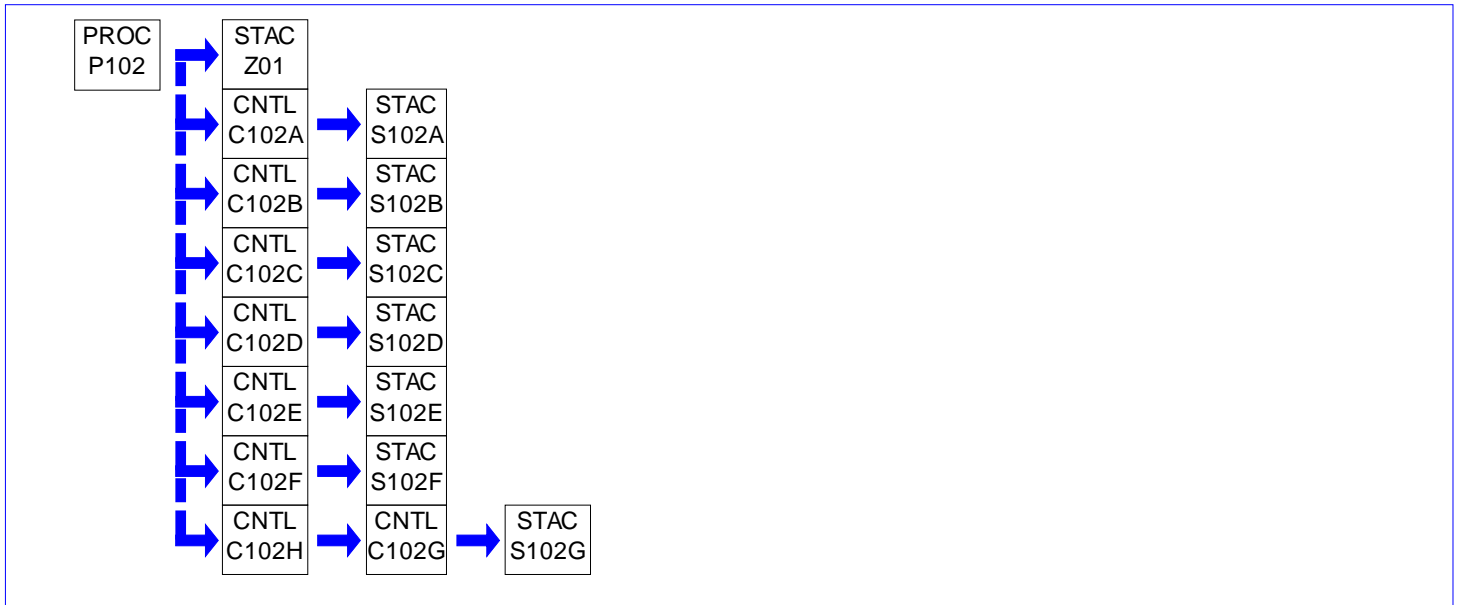
(3) The particulate matter emissions from the usage hopper incorporated in Source P101 shall be controlled by a Flex Kleen model 36-BVBS-9 reverse pulse fabric collector (Control Device C101C).

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: "BLACK OUT" SKEET TARGET PRODUCTION LINE

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall not permit the emission of particulate matter into the outdoor atmosphere from the exhausts of Control Devices C102A, C102B, C102C, C102D and C102G associated with Source P102 in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.01 grains per dry standard cubic foot.

Compliance with this permit condition also ensures compliance with 25 Pa. Code Section 123.13.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall not permit the emission of hydrogen sulfide into the outdoor atmosphere from the exhausts of Control Devices C102E and C102F associated with Source P102 in such a manner that the concentration of hydrogen sulfide in the effluent gas exceeds one part per million, by volume.

003 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The presence of hydrogen sulfide from Source P102 shall not be detectable by humans outside the facility boundaries.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The volatile organic compound emissions from Source P102 shall not exceed 2.3 tons in any 12 consecutive month period.

**SECTION D. Source Level Requirements****II. TESTING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall test the emissions from the exhausts of Control Devices C102E and C102F associated with Source P102 on a monthly basis with hydrogen sulfide Dräger tubes capable of detecting one part per million by volume (or less) hydrogen sulfide in order to assure compliance with the hydrogen sulfide emission limitation, determine the bed life of the adsorption material and establish a regular adsorption material changeout schedule.

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

If the Department has reason to suspect that hydrogen sulfide is being emitted from the exhausts of Control Devices C102E and/or C102F associated with Source P102 in excess of the limit specified in condition #002 herein, the permittee shall conduct such stack testing as is necessary to determine the actual hydrogen sulfide concentration in the exhausts of Control Devices C102E and C102F.

III. MONITORING REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall operate hydrogen sulfide sensors in the vicinity of Source P102 at all times Source P102 is in operation to monitor the hydrogen sulfide levels in the building atmosphere. These hydrogen sulfide monitoring sensors shall be calibrated on a monthly basis.

008 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Control Device C102G shall be equipped with instrumentation to continuously monitor the differential pressure across the device.

IV. RECORDKEEPING REQUIREMENTS.**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain accurate and comprehensive records of the following information for Source P102:

- (1) The identity and amount of each coating material used in Source P102 during each month.
- (2) The volatile organic compound content (percent, by weight) of each coating material used in Source P102 during each month.
- (3) The volatile hazardous air pollutant content (percent, by weight) of each coating material used in Source P102 during each month.
- (4) The total combined volatile organic compound emissions from Source P102 during each month.
- (5) The dates and results of all Dräger tube hydrogen sulfide testing of Control Devices C102E and C102F.
- (6) The dates of all hydrogen sulfide monitoring sensor calibrations.
- (7) The dates of change-out of the adsorption material used in Control Devices C102E and C102F.

All records generated pursuant to this condition shall be retained for at least five (5) years and shall be made available to the Department upon request.

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit a report each year listing the following information for Source P102:

- (1) The identity and amount of each coating material used in Source P102 during each month of the previous year.
- (2) The volatile organic compound content (percent, by weight) of each coating material used in Source P102 during the previous year.
- (3) The volatile hazardous air pollutant content (percent, by weight) of each coating material used in Source P102 during the previous year.
- (4) The total combined volatile organic compound emissions from Source P102 during each month of the previous year.
- (5) The dates and results of all Dräger tube hydrogen sulfide testing of Control Devices C102E and C102F which occurred during the previous year.
- (6) The dates of all hydrogen sulfide monitoring sensor calibrations which occurred during the previous year.
- (7) The dates of change-out of the adsorption material used in Control Devices C102E and C102F which occurred during the previous year.

Each annual report shall be submitted to the Department by no later than March 1 of each calendar year (for the immediately-preceding January 1 through December 31 twelve consecutive month period).

VI. WORK PRACTICE REQUIREMENTS.**# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

A sufficient quantity of spare filter bags for Control Devices C102A, C102B, C102C, C102D and C102G associated with Source P102 shall be kept on hand in order to immediately replace any worn or damaged bags that require replacement due to deterioration resulting from the routine operation of Source P102 and the respective control devices.

012 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The paddle mixer incorporated in Source P102 shall be kept closed during all times of operation except during times of manual additive additions.

013 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The delivery truck operator shall be in attendance at all times that any silo incorporated in Source P102 is being loaded and shall immediately stop material loading should the silo pressure relief lid(s) open. Silo loading shall not resume until all causes of pressure build-up have been corrected.

VII. ADDITIONAL REQUIREMENTS.**# 014 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

All material conveying operations incorporated in Source P102 shall be conducted in completely enclosed transfer chutes and/or piping systems.

015 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

**SECTION D. Source Level Requirements**

The permittee shall vent hydrogen sulfide emissions from the skeet target molding operation incorporated in Source P102 to Control Device(s) C102E and/or C102F should hydrogen sulfide emissions be detected from the molding operation.

016 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Only those coating materials (paints, pigments, fillers, binders, additives, etc.) specifically identified in the application and supplemental materials submitted for Plan Approval 49-399-007A or identified in the application and supplemental materials submitted for this operating permit shall be used in the surface coating operation incorporated in Source P102 unless prior written Department approval to use an alternative material has first been obtained.

017 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

(1) Source P102 is a "Black Out" skeet target production line consisting of the following equipment:

- (a) One (1) skeet target surface coating operation.
- (b) One (1) 20,300 gallon limestone storage silo.
- (c) One (1) 20,300 gallon limestone storage silo.
- (d) One (1) 29,000 gallon aluminum trihydrate storage silo.
- (e) One (1) dry material paddle mixer.
- (f) One (1) 12,000 gallon dry material blend (limestone/aluminum trihydrate) storage silo.
- (g) Two (2) supersack (magnesium stearate and "Lingo Bond DD Powder") stations.
- (h) One (1) 19,500 gallon molten sulfur storage tank.
- (i) One (1) scrap target re-melt tank.
- (j) Two (2) 850 gallon molten sulfur/dry material blend mix tanks.
- (k) One (1) skeet target molding operation.
- (l) Material conveying operations.
- (m) Carbon black supersack and material transfer station.

(2) The particulate matter emissions from the limestone storage silo identified in subsection (1)(b) shall be controlled by a Flex-Kleen model 36- BVBS-9 pulse-jet fabric collector (Control Device C102A).

(3) The particulate matter emissions from the limestone storage silo identified in subsection (1)(c) shall be controlled by a Flex-Kleen model 36- BVBS-9 pulse-jet fabric collector (Control Device C102B).

(4) The particulate matter emissions from the aluminum trihydrate storage silo identified in subsection (1)(d) shall be controlled by a Flex-Kleen model 36- BVBS-9 pulse-jet fabric collector (Control Device C102C).

(5) The particulate matter emissions from the dry material paddle mixer identified in subsection (1)(e), the dry material blend storage silo identified in subsection (1)(f) and the two supersack stations identified in subsection (1)(g) shall all be controlled by a Flex-Kleen model 36- BVBS-9 pulse-jet fabric collector (Control Device C102D).

(6) The air contaminant emissions from the molten sulfur storage tank, molten sulfur/dry material blend mix tank and remelt tank incorporated in Source P102 shall be controlled by two (2) SulfaTreat type 410HP hydrogen sulfide adsorption units (Control Devices C102E and C102F), one on the molten sulfur storage tank and one on the molten sulfur/dry material blend mix tanks and re-melt tank.

(7) The particulate matter emissions from the surface coating operation incorporated in Source P102 shall be controlled by a cyclone collector (Control Device C102H) and a Scientific model SPJ-48-X4B8 fabric collector (Control Device C102G) connected in series.

(8) The particulate matter emissions from the carbon black supersack and material transfer station shall be controlled by

**SECTION D. Source Level Requirements**

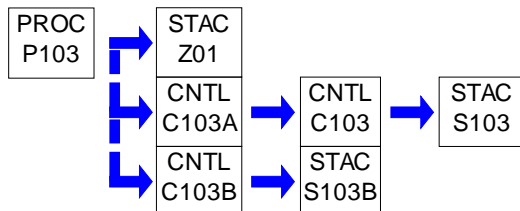
two integrated conical hopper and cartridge filter units and a Flex-Kleen model 36- BVBS-9 pulse-jet fabric collector (Control Device C102D).

**SECTION D. Source Level Requirements**

Source ID: P103

Source Name: "PITCH" SKEET TARGET PRODUCTION LINES

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The volatile organic compound emissions from Source P103 shall not exceed 8 tons in any 12 consecutive month period.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall not permit the emission of particulate matter into the outdoor atmosphere from the exhaust of Control Device C103 associated with Source P103 in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.01 grains per dry standard cubic foot.

Compliance with this permit condition also ensures compliance with 25 Pa. Code Section 123.13.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Control Device C103 shall be equipped with instrumentation to continuously monitor the differential pressure across the device.

IV. RECORDKEEPING REQUIREMENTS.**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain accurate and comprehensive records of the following information for Source P103:

- (1) The identity and amount of each coating material used in Source P103 during each month.
- (2) The volatile organic compound content (percent, by weight) of each coating material used in Source P103 during each month.
- (3) The volatile hazardous air pollutant content (percent, by weight) of each coating material used in Source P103 during each month.
- (4) The identity and amount of petroleum pitch used in Source P103 during each month.

All records generated pursuant to this condition shall be retained for at least five (5) years and shall be made available to

**SECTION D. Source Level Requirements**

the Department upon request.

V. REPORTING REQUIREMENTS.**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit a report each year listing the following information for Source P103:

- (1) The identity and amount of each coating material used in Source P103 during each month of the previous year
- (2) The volatile organic compound content (percent, by weight) of each coating material used in Source P103 during the previous year.
- (3) The volatile hazardous air pollutant content (percent, by weight) of each coating material used in Source P103 during the previous year.
- (4) The identity and amount of petroleum pitch used in Source P103 during each month of the previous year.

Each annual report shall be submitted to the Department by no later than March 1 of each calendar year (for the immediately-preceding January 1 through December 31 twelve consecutive month period).

VI. WORK PRACTICE REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

A sufficient quantity of spare filter bags for Control Device C103 associated with Source P103 shall be kept on hand in order to immediately replace any worn or damaged bags that require replacement due to deterioration resulting from the routine operation of Source P103 and the control device.

VII. ADDITIONAL REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Only those coating materials (paints, pigments, fillers, binders, additives, etc.) specifically identified in the application and supplemental materials submitted for this operating permit shall be used in the surface coating operations incorporated in Source P103 unless prior written Department approval to use an alternative material has first been obtained.

008 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(1) Source P103 is a "pitch" skeet target production line consisting of the following equipment:

- (a) Two (2) 25,000 gallon petroleum pitch storage tanks.
- (b) Two (2) target surface coating operations.
- (c) Two (2) target mix tanks.
- (d) One (1) scrap target remelt tank.
- (e) Two (2) water-cooled casting machines.
- (f) One (1) 32,000 gallon petroleum pitch storage tank.

(2) The air contaminant emissions from the two (2) 25,000 gallon petroleum pitch storage tanks and the 32,000 gallon petroleum pitch storage tank incorporated in Source P103 shall be controlled by Ceko model TVF-40 filter system (Control Device C103B).

(3) The air contaminant emissions from the two (2) target mix tanks, the scrap target remelt tank and the two (2) water-cooled casting machines incorporated in Source P103 shall be controlled by Ceko model DLM-500 filter system which exhausts indoors.

**SECTION D. Source Level Requirements**

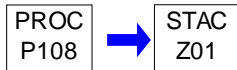
(4) The particulate matter emissions from the two (2) target surface coating operations incorporated in Source P103 shall be controlled by a cyclone collector (Control Device C103A) and an AAF fabric collector (Control Device C103) connected in series.

**SECTION D. Source Level Requirements**

Source ID: P108

Source Name: REMOTE RESERVOIR PARTS WASHER

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §129.63]****Degreasing operations**

The permittee shall maintain accurate and comprehensive records of the following:

- (1) The name(s) and address(s) of the supplier(s) of the solvent(s) used in Source P108.
- (2) The type of solvent(s) used in Source P108 including the product or vendor identification number(s).
- (3) The vapor pressure(s) of the solvent(s) used in Source P108 measured in millimeters of mercury (mm Hg) at 20°C (68°F).

All records generated pursuant to this condition shall be retained at least two (2) years and shall be made available to the Department upon request. An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Solvents containing hazardous air pollutants as an intentionally-added ingredient shall not be used in Source P108.

003 [25 Pa. Code §129.63]**Degreasing operations**

Source P108 shall have a permanent, conspicuous label summarizing the operating requirements specified in condition #004 herein. In addition, the label shall also list the following discretionary good operating practices:

- (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

**SECTION D. Source Level Requirements**

(2) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

(3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

004 [25 Pa. Code §129.63]**Degreasing operations**

Source P108 shall be operated in accordance with the following procedures:

(1) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(3) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(4) Air agitated solvent baths may not be used.

(5) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

005 [25 Pa. Code §129.63]**Degreasing operations**

Source P108 shall each be equipped with a cover that shall be closed at all times except during the cleaning of parts or the addition or removal of solvent. A perforated drain with a diameter of not more than six inches shall be considered an acceptable cover.

006 [25 Pa. Code §129.63]**Degreasing operations**

Solvents with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater, measured at 20°C (68°F), shall not be used in Source P108.

VII. ADDITIONAL REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

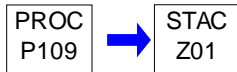
Source P108 is a 26-gallon capacity remote reservoir type parts washer.

**SECTION D. Source Level Requirements**

Source ID: P109

Source Name: IMMERSION PARTS WASHER

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §129.63]****Degreasing operations**

The permittee shall maintain accurate and comprehensive records of the following:

- (1) The name(s) and address(s) of the supplier(s) of the solvent(s) used in Source P109.
- (2) The type of solvent(s) used in Source P109 including the product or vendor identification number(s).
- (3) The vapor pressure(s) of the solvent(s) used in Source P109 measured in millimeters of mercury (mm Hg) at 20°C (68°F).

All records generated pursuant to this condition shall be retained at least two (2) years and shall be made available to the Department upon request. An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Solvents containing hazardous air pollutants as an intentionally-added ingredient shall not be used in Source P109.

003 [25 Pa. Code §129.63]**Degreasing operations**

Source P109 shall have a permanent, conspicuous label summarizing the operating requirements specified in condition #004 herein. In addition, the label shall also list the following discretionary good operating practices:

- (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

**SECTION D. Source Level Requirements**

(2) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

(3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

004 [25 Pa. Code §129.63]**Degreasing operations**

Source P109 shall be operated in accordance with the following procedures:

(1) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(3) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(4) Air agitated solvent baths may not be used.

(5) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

005 [25 Pa. Code §129.63]**Degreasing operations**

Source P109 shall each be equipped with a cover that shall be closed at all times except during the cleaning of parts or the addition or removal of solvent.

006 [25 Pa. Code §129.63]**Degreasing operations**

Solvents with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater, measured at 20°C (68°F), shall not be used in Source P109.

VII. ADDITIONAL REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source P109 is a 6-gallon capacity immersion type parts washer.

008 [25 Pa. Code §129.63]**Degreasing operations**

Source P109 shall have a freeboard ratio of 0.50 or greater. Freeboard ratio shall be defined as the freeboard height (distance between the liquid solvent and the top edge of the cleaning machine) divided by the smaller interior dimension (length, width or diameter) of the cleaning machine.



SECTION E. Source Group Restrictions.

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

The following air contamination sources are considered to be insignificant in regards to air contaminant emissions and have been determined by the Department to be exempt from permitting requirements. However, this determination does not exempt the sources from compliance with all applicable State and Federal regulations and all applicable air quality regulations specified in 25 Pa. Code Chapters 122 - 145:

- (1) Two (2) 30,000 Btu per hour propane-fired space heaters.
- (2) One (1) 39,999 Btu per hour propane-fired hot water heater.
- (3) One (1) 40,000 Btu per hour propane-fired hot water heater.
- (4) One (1) 18,000 gallon propane storage tank.
- (5) Two (2) 0.58 million Btu per hour, propane-fired Thermo-Cycler model GTC-480M boilers.



***** End of Report *****
